

# AQ6

# AlfaQ™ ARI-certified plate heat exchanger

# **Applications**

General heating and cooling duties using water, ethylene and propylene glycol as media.

# Standard design

The plate heat exchanger consists of a pack of corrugated metal plates with portholes for the passage of the two fluids between which heat transfer will take place.

The plate pack is assembled between a fixed frame plate and a movable pressure plate and compressed by tightening bolts. The plates are fitted with a gasket that seals the interplate channel and directs the fluids into alternate channels. The number of plates is determined by the flow rate, physical properties of the fluids, pressure drop and temperature program. The plate corrugations promote fluid turbulence and support the plates against differential pressure.

The plate and the pressure plate are suspended from an upper carrying bar and located by a lower guiding bar, both of which are fixed to a support column.

Connections are located in the frame plate or, if either or both fluids make more than a single pass within the unit, in the frame and pressure plates.

# Typical capacities

# Liquid flow rate

Up to 1,850 GPM (113 kg/s), depending on media, permitted pressure drop and temperature program.

# Frame types

FG, FD, FS



AQ6-FG

# Working principle

Channels are formed between the plates, and the corner ports are arranged so that the two media flow through alternate channels. The heat is transferred through the plate between the channels, and complete counter-current flow is created for highest possible efficiency. The corrugation of the plates provides the passage between the plates, supports each plate against the adjacent one and enhances the turbulence, resulting in efficient heat transfer.

### Standard materials

# Frame plate

Mild steel, painted

### **Nozzles**

Carbon steel

Lined: Stainless steel, Titanium

#### **Plates**

Stainless steel: AISI 304, AISI 316, Titanium

# Gaskets

Nitrile, EPDM

# Connections

FG - Size 6" ASME CI. 150

FD - Size 6" ASME CI. 300

FS - Size 6" ASME CI. 300

#### Technical data

### Mechanical design pressure/temperature

FG - ASME 150 psig/200°F

FD - ASME 300 psig/200°F

FS - ASME 400 psig/200°F

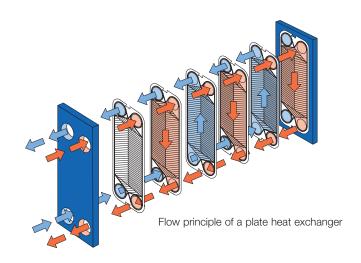
### Maximum heat transfer surface

4,200 sq.ft

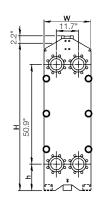
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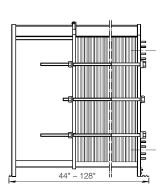


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# **Dimensions**





# Measurements inches

Туре	Н	W	h
AQ6-FG	76.4"	25.6"	10.83"
AQ6-FD	80.1"	25.6"	14.57"
AQ6-FS	80.1"	25.6"	14.57"

The number of tightening bolts may vary depending on pressure rating.

# Particulars required for quotation

- Flow rates or heat load
- Temperature program
- Desired working pressure
- Maximum permitted pressure drop

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### How to contact Alfa Laval

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